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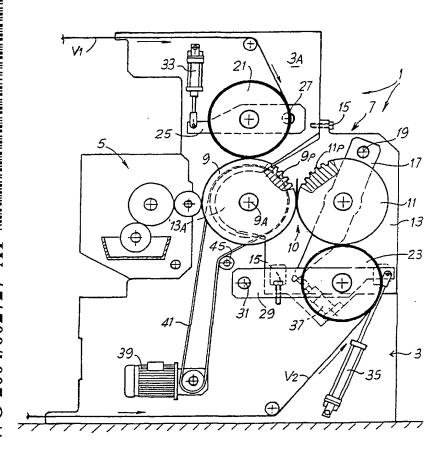
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(54) Title: EMBOSSING AND LAMINATING MACHINE WITH INTERCHANGEABLE EMBOSSING CYLINDERS ASSEMBLY



The embossing laminating device comprises: a supporting structure (3); a first embossing cylinder (9) provided with protuberances (9P); a first pressure roller (21) cooperating with said first embossing cylinder (3); a second embossing cylinder (11), provided with protuberances (11P); a second pressure roller (23) cooperating with said second embossing cylinder (11). The first and the second embossing cylinder (9, 11) are carried by an interchangeable assembly or sub-structure (7), which can be mounted on and removed from the fixed structure.